



# ExMax – ¼ turn actuator

Electrical, explosion proof rotary actuators size M
On-off / 3-pos , 24...240 VAC/DC, 95° Angle of rotation incl. 5° pretention
50 - 150 Nm without and 30 Nm - 60 Nm with safety operation (spring return)
PTB-tested in acc. with ATEX RL 94/9/EC for zone 1, 2, 21, 22.

ExMax - 50.75

ExMax - 100

ExMax - 150

ExMax - 30 - F

ExMax - 50 - F

ExMax - 60 - F

ExMax - ... - S/SF

ExMax - ... - CTM

Subject to change!

# Compact. Easy installation. Universal. Cost effective. Safe.

Туре	Torque	Supply	Motor running time	Spring return	Control mode	Feedback	Wiring diagram
ExMax- 50.75	50 Nm & 75 Nm	24240 VAC/DC	40/60/90/120/150 sec. at 90°	without	On-off, 3-pos	-	SB 1.0
ExMax- 100	100 Nm	24240 VAC/DC	40/60/90/120/150 sec. at 90°	without	On-off, 3-pos	-	SB 1.0
ExMax- 150	150 Nm	24240 VAC/DC	40/60/90/120/150 sec. at 90°	without	On-off, 3-pos	-	SB 1.0
ExMax- 30-F	30 Nm	24240 VAC/DC	40/60/90/120/150 sec. at 90°	20 sec. at 90°	On-off, 3-pos	-	SB 1.1
ExMax- 50 - F	50 Nm	24240 VAC/DC	40/60/90/120/120 sec. at 90°	20 sec. at 90°	On-off, 3-pos	-	SB 1.1
ExMax- 60-F	60 Nm	24240 VAC/DC	40/60/90/120/120 sec. at 90°	20 sec. at 90°	On-off, 3-pos	-	SB 1.1
ExMax S/SF	Type as above bu	t with 2 integral, po	tential free aux. switches, switchin	ng at 5° and 85° Angle of rotation	max.24 V/1 A, 240 V/0	),25 A	SB 3.5
ExMax CTM	Type as above bu	t with aluminium ho	ousing and Amercoat paint, gearbo	x parts in stainless steel, cable gla	and and hollow rivet nick	el-plated	

## Application

## Damper



# Ball valve



### Throttle valve







# Description size M

The ExMax actuators are a revolution for safety, control and shut-off dampers, ball valves, throttle valves and other motorized applications for HVAC systems, in chemical, pharmaceutical, industrial and Offshore-/Onshore plants, for use in Ex-areas zone 1, 2 (gas) and zone 21, 22 (dust).

Highest protection class (ATEX) and IP 66 protection, small dimensions, only 9,5 kg weight, universal functions and technical data, an integrated heater guarantee safe operation even under difficult environmental conditions. High quality brushless motors guarantee long life.

All actuators are programmable and adjustable on site. Special tools or equipment are not required. Motor running times and torques - according to the actuator type - selectable or adjustable on site. The integrated universal power supply is self adaptable to input voltages in the range of 24 to 240 VAC/DC.

The actuators are 100% overload protected.

ExMax-..-F actuators are equipped with spring return fail safe function Standard shaft connection is a double squared direct coupling with 16 x 16 mm

Different accessories are available to adapt aux. switches, terminal boxes or adaptations for ball valves and throttle valves.

# **Highlights**

- ▶ For all type of gas, mixtures, vapours and dust for use in zone 1, 2, 21 and 22
- ▶ Universal supply unit from 24 to 240 VAC/DC
- ▶ 5 different motor running times (40-60-90-120-150 sec./90°), adjustable on site
- 2 different spring return running times (20 sec./90°), selectable on site
- On-off and 3-pos control with or without spring return function
- 30 150 Nm actuators in the same size (M)
- ▶ 100 % overload protected
- Compact design and small dimension (L × W × H = 286 × 150 × 116 mm)
- Direct coupling to the damper shaft with double-squared connection 16 x 16 mm
- 95° Angle of rotation incl. 5° pre-tention
- Robust aluminium housing (optional Amercoat painting)
- IP66 protection
- Simple manual override include + preparation for comfortable manual override
- ▶ Gear made of stainless steel and sinter metal
- Only 9,5 kg weight
- Integral heater for ambient temperatures down to -40°C
- Integral safety temperature sensor
- Integral equipment for manual adjustment (push button, lamp, switch)
- Preparation for adaptable aux. switches type ExSwitch
- Range of accessories



Special makes

ExMax-30...60-F

ExMax-...-S/SF

ExMax-...-CTM



Technical data	ExMax-50.75	ExMax-100	ExMax-150	ExMax-30-F	ExMax-50-F	ExMax-60-F
Torque motor	50 / 75 Nm selectable	100 Nm	150 Nm	30 Nm	50 Nm	60 Nm
Torque spring return (F)	without F	without F	without F	min. 30 Nm	min. 50 Nm	min. 60 Nm
Dimension of external torque	above mentioned torqu	ues are min. torques in	blocked position, externa	I torque should be max.	80 % of max. actuator to	orque but min.10 Nm
Supply voltage/Frequency	24240 VAC/DC ± 10	%, self adaptable, Fre	quency 5060 Hz ± 20 °	%		
Power supply rating	Inrush current 2 A max	. 1 sec. nominal curren	t (I start >> I rated)			
Power consumption	see table extra info EL	depends on voltage an	nd adjusted running time r	max. 30 W resp. 50 VA, i	n blocking position max	. 10 W
Power consumption heater	approx. 16 W, heater s	tarts at temperature lov	wer -20 °C			
Protection class	class I (grounded)					
Angle of rotation and indication	95°, incl. ~ 5° pre-tenti	ion, mechanical value in	ndication			
Working direction	selectable by left/right	mounting to the dampe	er/valve shaft			
Motor running time	40 / 60 / 90 / 120 / 150	sec. at 90° selectable	on site			
Motor	brushless DC Motor					
Spring return (F)	without F	without F	without F	spring return in the ev	ent of loss of power	
Spring return running time (F)	without F	without F	without F	spring return in 20 sec	c. at 90°	
Safety operations	min. 10.000 in acc. wit	h construction of damp	er and ambient			
Response time spring return	up to 1 sec. after power	er failure				
Control mode	On-off and 3-pos in ac	cc. with wiring, selectab	le on site			
Axle of the actuator	double squared 16 x 1	6 mm, direct coupling,	100 % overload protected	i		
Electrical connection	cable, ~1 m, diameter	of wires 0,5 mm², for co	onnection inside hazardou	us areas an Ex-e termina	I box is required!	
Diameter of cable	~ Ø 7,1 mm (MaxS	S/SF = 1 × ~ Ø 7,1 mm	/ 1 × Ø 7,4 mm)			
Cable gland	M16 × 1,5 standard ca	ble and wire entries are	integral part of explosion	ns proof encapsulation		
Manual override	Manual override only it	f supply voltage is cut, u	use delivered socket wren	nch, slow motion, enough	n torque/force is require	d
	Attention: with manua	al operation of actuators	with spring return dange	r of injury exists, with rel	ease/let go the socket v	wrench.
Integral heater	integral heater, control	led, for ambient temper	rature down to -40°C			
Housing material	Aluminium die cast hor	using, painted (optional	in amercoat painted = C'	TM)		
Dimensions	L × W × H = 286 × 150	× 116 mm, for diagram	nm see extra information	,ME-M"		
Weight	~ 9,5 kg aluminium hou	using				
Ambients	storage temperature -4	10+70°C, working ten	nperature -40+40°C at	T6 and -40+50°C at T	5	
Humidity	090 %rH non conden	sing				
Operation mode	100 % ED					
Self adjustment	if you select 40 sec. ar	nd 60 sec. mode for mo	tor or rotation angle < 90'	o you need to start the se	elf adjustment mode	
Maintenance	maintenance free, mai	ntenance must be comp	plied with regional standa	rds, rules and regulation	S	
Cleaning	Dirt and dust depositio	n should be avoided, fo	or cleaning use wet cloth			
Wiring diagrams (SB)	SB 1.0	SB 1.0	SB 1.0	SB 1.1	SB1.1	SB1.1
Delivery	1 actuator, 1 m cable,	double squared shaft co	onnection 16 × 16 mm, 4	screws M8 × 140, 4 nuts	s M8	
	socket wrench for simp	ole manual override				
Parameter at delivery	50 Nm, 90 s/90°	100 Nm, 90 s/90°	150 Nm, 90 s/90°	30 Nm, 90 s/90°	50 Nm, 90 s/90°	60 Nm, 90 s/90°

Explosion proof	ExMax actuators – size M
PTB-tested	PTB 04 ATEX 1028 X
In acc. with ATEX	RL 94/9/EC (ATEX)
Approval for gas	II2(1)G Ex d[ia] IIC T6/T5 gas, mist, vapour, zone 1 and 2
Approval for dust	II2(1)D Ex tD A21 [iaD] IP66 T80°C dust, zone 21 and 22
Identification	CE No. 0158
EMC	2004/108/EC
Low voltage	2006/95/EC
IP-Protection	IP66, in acc. with EN 60529
Potential compensation	external PA-terminal, 4 mm²

Accessories or special solutions – size M		
ExMaxS	2 internal, potential free limit switches at 5°/85°, 24 V/3 A, 250 V/0,25 A, SB 3.5	
CTM	above listed types in Aluminium housing marine painted	
ExBox	Ex-e terminal boxes for zone 1, 2, 21, 22	
MKK-M	mounting bracket for terminal boxes type ExBox direct on actuator	
ExSwitch	2 external aux. switches, adjustable, for zone 1, 2, 21, 22	
HV-M	comfortable manual override for ExMax actuators size M	
Adaptations	various adaptations for dampers/valves on request	
ExMax S3	Special version ambient temperature up to +60°C (T4), 110-240VAC/DC	

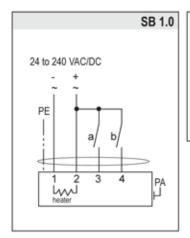




## **Electrical connection**

ExMax actuators are equipped with a universal supply unit working at a voltage range from 24 to 240 VAC/DC. The supply unit is self adjustable to the connected voltage! The safety operation of the spring return function works if the supply voltage is cut. For electrical connection inside hazardous locations an explosion proof junction box is required. For permanently connected equipment is an external 5 A (time lag) circuit-breaker in the control cabinet required.

## Wiring diagram ExMax-.... (without spring)

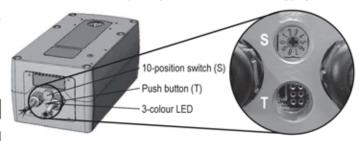




If 40 sec. or 60 sec. mode is selected, the self adjustment of angle of rotation must be started.

## Parameter, Adjustment - Failure indication

Switch - Push button - Lamp for adjustment, behind the blancking plug



## Parameter selection

Example: ExMax-50.75

## Requested parameter:

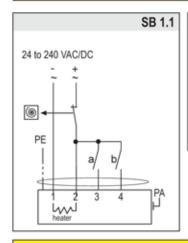
Torque 75 Nm

Running time motor 90 sec/90°

Result: switch position (S) 07

Туре	Torques			
ExMax- 50.75 ExMax- 100 ExMax- 150 ExMax- 30-F ExMax- 50-F ExMax- 60-F	****	50 Nm 100 Nm 150 Nm 30 Nm 50 Nm 60 Nm	75 Nm	
Running times	Pos	ition of sw	ritch S	
40 sec./90° 60 sec./90° <b>90 sec./90°</b> 120 sec./90° 150 sec./90°	****	00 01 02 03 04	05 06 <b>07</b> 08 09	

# Wiring diagram ExMax-..-F (with spring return)





If 40 sec. or 60 sec. mode is selected for motor and/or spring return, the self adjustment of angle of rotation must be started.

Never use actuators in this mode without external torque/force.

# Function, adjustment and parameter

## A) Self adjustment of Angle of rotation:

Switch (S) into position 02 (low torque) or 07 (high torque), then push button (T) for minimum 3 seconds. The actuator will drive into both end positions to be adjusted. LED indicates green.

Adjusmtent time needs approx. 180 sec. (90 sec. On, 90 sec. Off). After that, switch S into position 00-09 in acc. with your required torque and running time.

### B) Selection of running time and torque:

Put switch (S) into the correct/selected position in acc. to above table.

The selected parameter will work at next operation of the actuator.

Adjustment can be done even without supply voltage. If supply voltage is available turn switch only if actuator is not running.

## C) Additional information for 3-pos operation:

a closed, b open = direction I

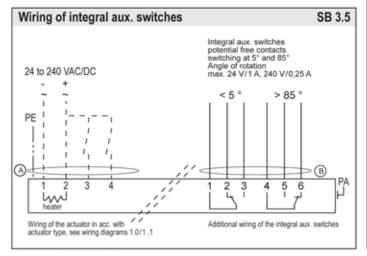
b closed, a open = direction II

a and b closed = Motor doesn't work

a and b opened = Motor doesn't work

Direction (I and II) depends on left/right mounting of the actuator to the damper/valve. You can change direction of the motor by changing electrical wiring terminal 3 and 4.

## Wiring diagram type ExMax-...-M with integral aux. switches



## Error indication

See extra information "EL-M"



Special makes

ExMax-...-S/SF

ExMax-...-CTM



## Mounting instructions and important information for operation and installation

#### Important information for installation and operation

#### A. Installation, commissioning, maintenance

The cable of the actuator must be installed in a fixed position and protected against mechanical and thermical damage. In acc. with operation ExMax actuators are maintenance free. Nevertheless maintenance must comply with regional standards, rules and regulations. The flameproof enclosure is protected against mechanical shock in acc. with EN 60079 by the housing of the actuator

The actuators must not be opened by the customer. For outdoor installation a protective housing against rain, snow and sun should be applied to the actuator, as well as a constant supply at terminal 1 and 2 for the integral heater. For electrical connection inside hazardous areas an Ex-e terminal box is requested (e.g. type ExBox).

Attention: If the actuator is put out of operation all Ex-rules and regulation must be applied.

Example: you have to cut the supply voltage before opening an Ex-e terminal box

#### B. Shaft connection, selection of running time, heater

ExMax actuators are equipped with a direct coupling double squared shaft connection of 16 × 16 mm. The housing of the actuator is axially symmetrically built to select open/close direction of the spring return function by left/right mounting.

In acc. to the actuator type 5 different motor running times can be selected on site. The integral heater is for ambient temperatures down to -40°C.

#### C. 3-pos control mode

See extra information "EL-M".

#### D. Spring return

Spring return function works if the supply voltage (terminal 1 or 2) is cut. In the event of an electrical interruption, the spring returns to its end position.

#### E. Operation at an ambient temperature below -20°C

See extra information "EL-M".

#### F. Excess temperature

In acc. to the ATEX rules and regulations Ex actuators must be protected against excess temperature. An internal thermostat guarantees the temperature class in the event of failure. If this thermostat is working the actuator must be sent to the factory. ExMax actuators are equipped with an additional temperature sensor to stop the actuator before reaching this max. temperature. In this case the failure must be eliminated immedia-

#### G. Loss of voltage

tely on site

In switch position 0, 1 and 5, 6 (motor running time 40, 60 sec.) and after voltage interrupts moves the actuator (type 50.75 and -100, -150 /-S) in OFF position then the actuators works regarding control signal.

#### H. Synchronous mode

To link two or more actuators together is not permitted.

# Extra information "EL-M" (see additional data sheet)

extra technical information, versions of circuit diagrams and failure indication

# Extra information "ME-M" (see additional data sheet)

extra technical information, dimensions, installation instruction and illustration

### Mounting on air dampers with double squared shaft connection



Details see extra information "ME-M".

# Mounting of quarter turn valves



Details see extra information "ME-M".

## ExSwitch - adaptable external Ex-d aux. switches



ExSwitch is an accessory to ExMax actuators, fixing directly onto the actuator. ExSwitch are aux. switches with with 2 potential free contacts, adustable on site. The electrical wiring needs an Ex-e terminal box.

## ExBox – adaptable Ex-e terminal box



For electrical connection of an ExMax-.. inside the hazardous area an Ex-e terminal box is required.

ExBox-3P for ExMax-.. actuators.

ExBox-Y/S for ExMax-... integral aux. switches.

To adapt the ExBox direct to the actuator housing an additional accessory type MKK-M is required.

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